

THE FASTEST WAY THROUGH METAL



drill better.
alpen

Drilling into the future

What you expect of us: professional problem solutions for every situation. Our claim: continuous improvement of our products with regard to efficiency and stability. The specialists in our research and development department pursue this objective with all their experience and understanding of details.

The outcome: innovations such as the ALPEN Sprint Master and the ALPEN Pro. Metal drills of a new generation.



The drill experts – since generations

We are the only full-service provider in Europe for drilling tools from our own in-house production facility and the leading manufacturer of metal, masonry and wood drill bits. Absolute top quality has been standard practice for us as an Austrian family-owned business for over 60 years. Whatever you need:

We can supply the right drill bit so you can achieve optimum results faster, more efficiently and with greater precision. In other words:

We make sure your perfect work result.



Versatile in use

**30 %
faster**

**3 times
longer
service life**



Range of application:

HSS twist drill: toughness and precision combined with excellent cutting efficiency for drilling alloyed carbon and plain steel. Ideal for hand held operations.



Fast



Resilient



Break-resistant

Sharp cutting edges

even with larger diameters little feed pressure is required

Very high elasticity

and greatest toughness with optimum cutting performance

High fracture resistance

even with smaller diameters low risk of breakage due to high elasticity

Optimum drilling performance

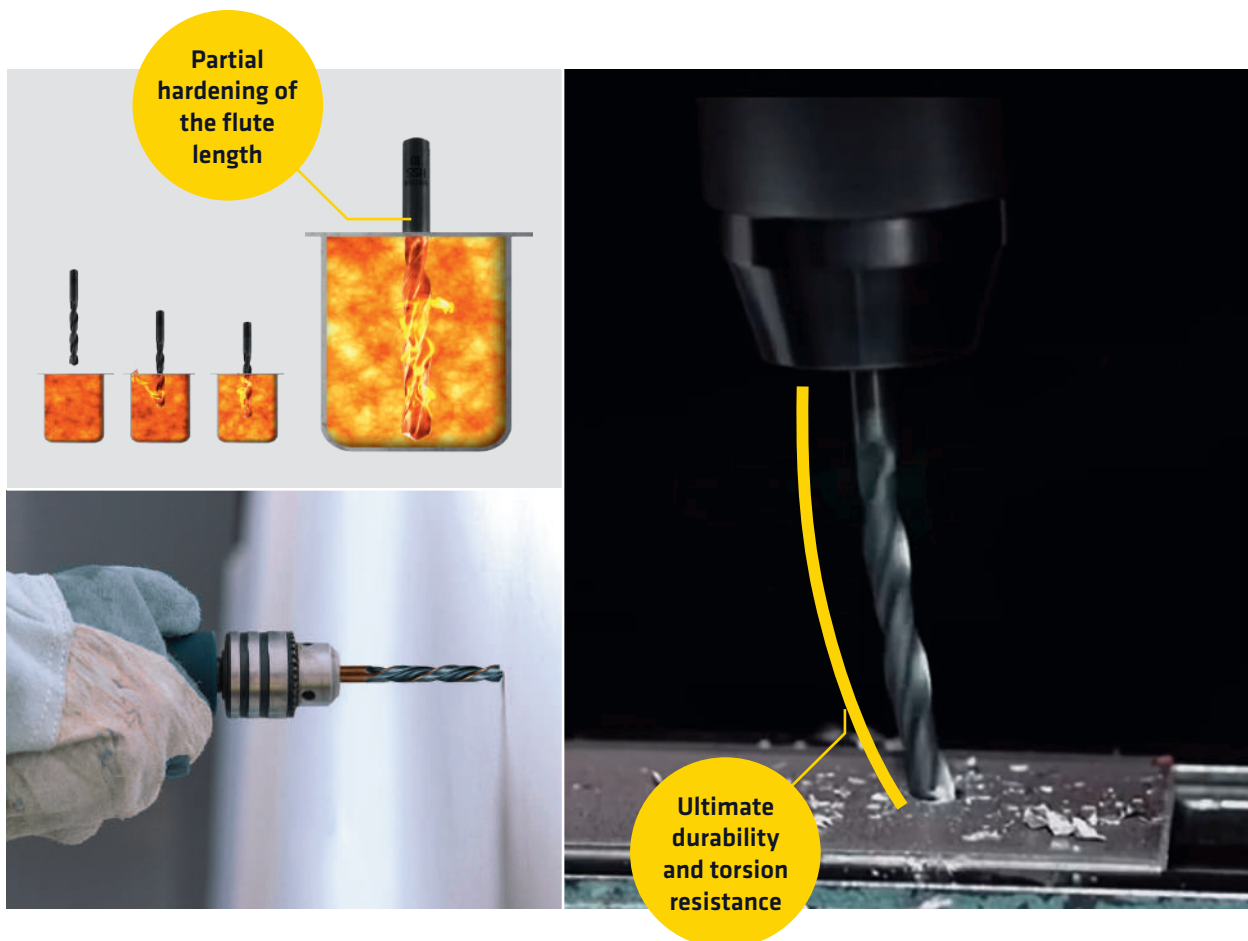
even in unfavourable working conditions

MASTER OF VERSATILITY

*Expectations are high and innovation is an obligation at the very top.
It is a claim we take very seriously.*

// The new ALPEN Sprint Master will show you new dimensions of speed and reliability. It reduces drilling time by around a third thanks to optimized drill geometry and the special ALPEN tip shape. And still delivers the customary top-quality result. Satisfaction is guaranteed further still by a longer service

life that has been increased by a factor of 3 through the use of high-quality HSS steel and a special heat treatment process. The speed and long-term efficiency of a champion are words that best sum up our ALPEN Sprint Master.



 SPRINT MASTER







DIN 338

HSS

Surface: special heat treatment



SPRINT MASTER
Plastic wallet
Code 618

Ø mm
1,0 - 13,0 in 0,5 mm grading
3,2 / 3,3 / 4,2 / 4,8 / 6,8 / 10,2



SPRINT MASTER
Industrial packing
Code 626

Ø mm
1,0 - 10,0 in 0,1 mm / 10,0-20,0 in 0,5 mm grading
10,2 / 10,8 / 11,2 / 11,8 / 12,2 / 12,8
1/64" 1/32" 3/64" 1/16" 5/64" 3/32" 7/64" 1/8" 9/64" 5/32" 11/64" 3/16" 13/64" 7/32" 15/64" 1/4" 17/64" 9/32" 19/64" 5/16" 21/64" 11/32" 23/64" 3/8" 25/64" 13/32" 27/64" 7/16" 29/64" 15/32" 31/64" 1/2" 17/32" 9/16" 5/8" 11/16" 3/4"



SPRINT MASTER TM 6
Plastic cassette, 6 pcs.
Art.-No. 00 008111221 00

Ø mm
2,0 / 3,0 / 4,0 / 5,0 / 6,0 / 8,0



SPRINT MASTER TM10
Plastic cassette, 10 pcs.
Art.-No. 00 008110921 00

Ø mm
1,0 / 2,0 / 3,0 / 4,0 / 5,0 / 6,0 / 7,0 / 8,0 / 9,0 / 10,0



SPRINT MASTER KM 19
Metal cassette, 19 pcs., 1-row
Art.-No. 00 008103111 00

Ø mm	
1,0 - 10,0	0,5



SPRINT MASTER KM 25
Metal cassette, 25 pcs., 2-rows
Art.-No. 00 008103211 00

Ø mm	
1,0 - 13,0	0,5



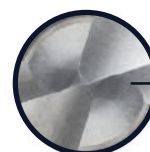
Optimised for pro's

Even faster
thanks to a
split point

Double
service life



MADE IN



Drill tip

Special split
point

Range of application:

HSS twist drill ground from solid, bright finish: toughness and precision combined with excellent cutting efficiency for drilling alloyed carbon and plain steel.



Fast



Highly
accurate



Precise

Special split point

no center punching required,
less feed pressure needed

Tight tolerances

and high rotational accuracy

Precision ground

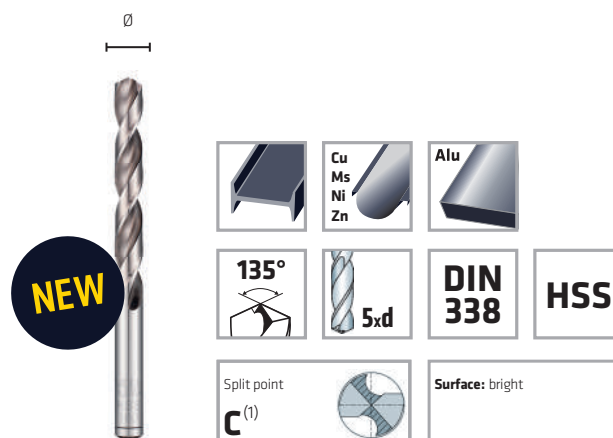
FROM PROFESSIONALS FOR PROFESSIONALS

Discerning craftsmen set great store by high-quality tools that deliver perfect results.

// We are continuously tweaking our innovations so you can achieve faster drilling results for longer. That has more than paid for itself in the new ALPEN Pro. In addition to a reduced center web and an optimized drill core it also features a tip angle of 135 degrees

with C-shaped split point. The benefit to you? Even faster drilling times and a drill that lasts you twice as long as others. They are what make the ALPEN Pro a trustworthy partner you can always rely on.





PRO
Plastic wallet
Code 184



PRO
Industrial packing
Code 954



PRO TM 6
Plastic cassette, 6 pcs.
Art.-No. 00 001118061 00

Ø mm	Ø mm	Ø mm
1,0 - 13,0 in 0,5 mm grading	1,0 - 10,0 in 0,1 mm / 10,0-13,0 in 0,5 mm grading	2,0 / 3,0 / 4,0 / 5,0 / 6,0 / 8,0
3,2 / 3,3 / 4,2 / 4,8 / 6,8 / 10,2	10,2	
	3/64" 1/16" 5/64" 3/32" 7/64" 1/8" 9/64" 5/32" 11/64" 3/16" 13/64" 7/32" 15/64" 1/4" 17/64" 9/32" 19/64" 5/16" 21/64" 11/32" 23/64" 3/8" 25/64" 13/32" 27/64" 7/16" 29/64" 15/32" 31/64" 1/2"	



PRO KM 19
Metal cassette, 19 pcs., 1-row
Art.-No. 00 001103111 00



PRO KM 25
Metal cassette, 25 pcs., 2-rows
Art.-No. 00 001103211 00

Ø mm	Ø mm
1,0 - 10,0	1,0 - 13,0
0,5	0,5

⁽¹⁾ ≥ Ø 3,0 mm



English
Art. No.: 0099900107100

With the compliments of:

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